

20370 802500F



Fig. 1

**PRIOR ART**

208770-802501

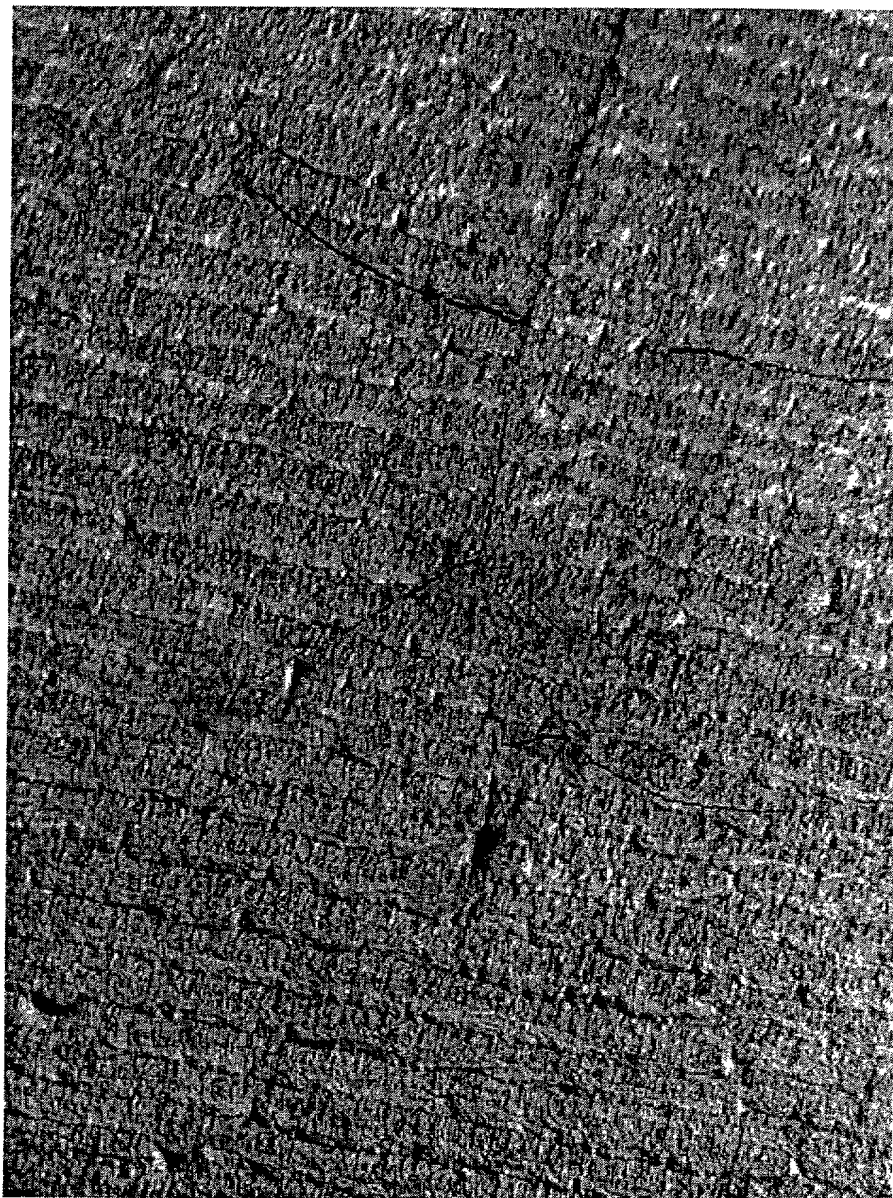


Fig. 2

**PRIOR ART**

1053208.011802

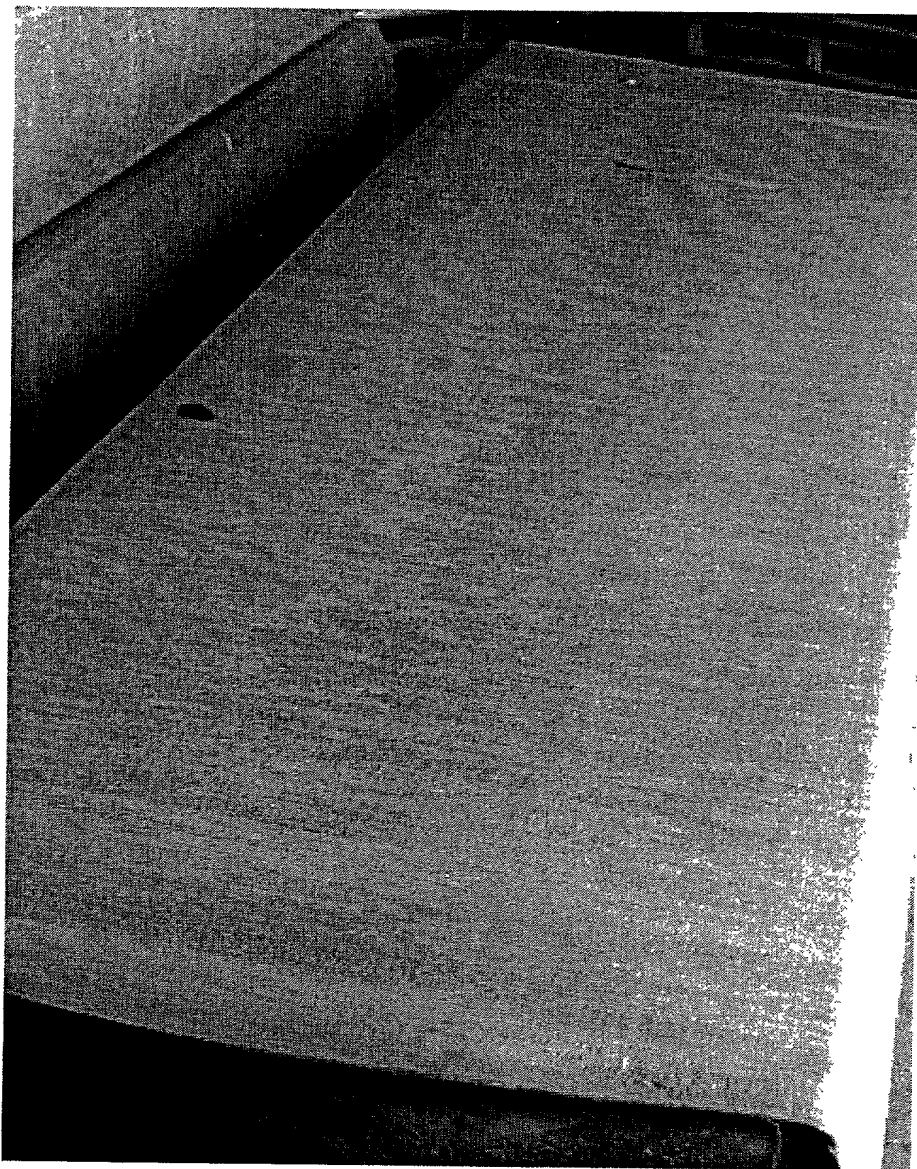
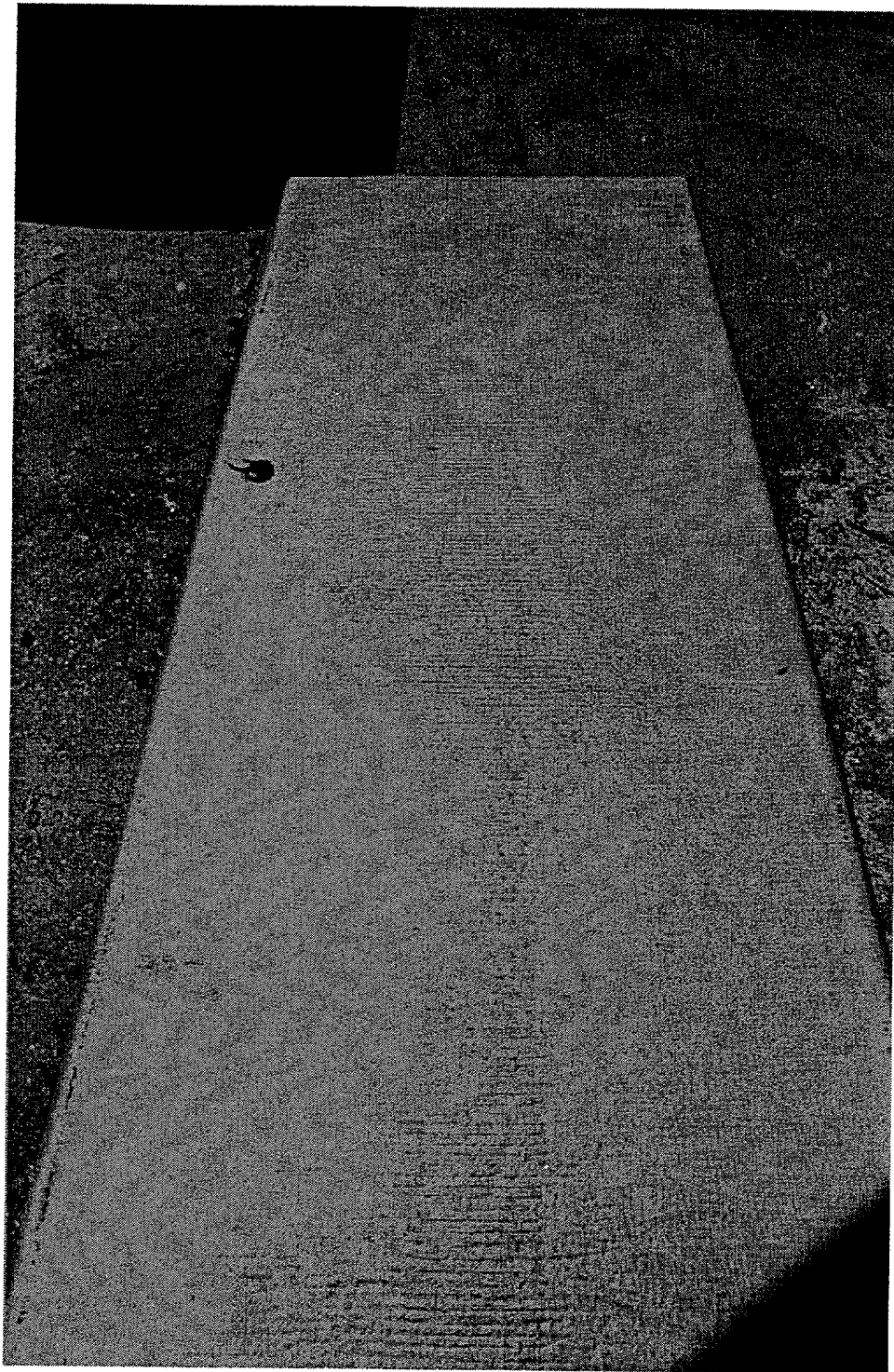


Fig. 3

**PRIOR ART**

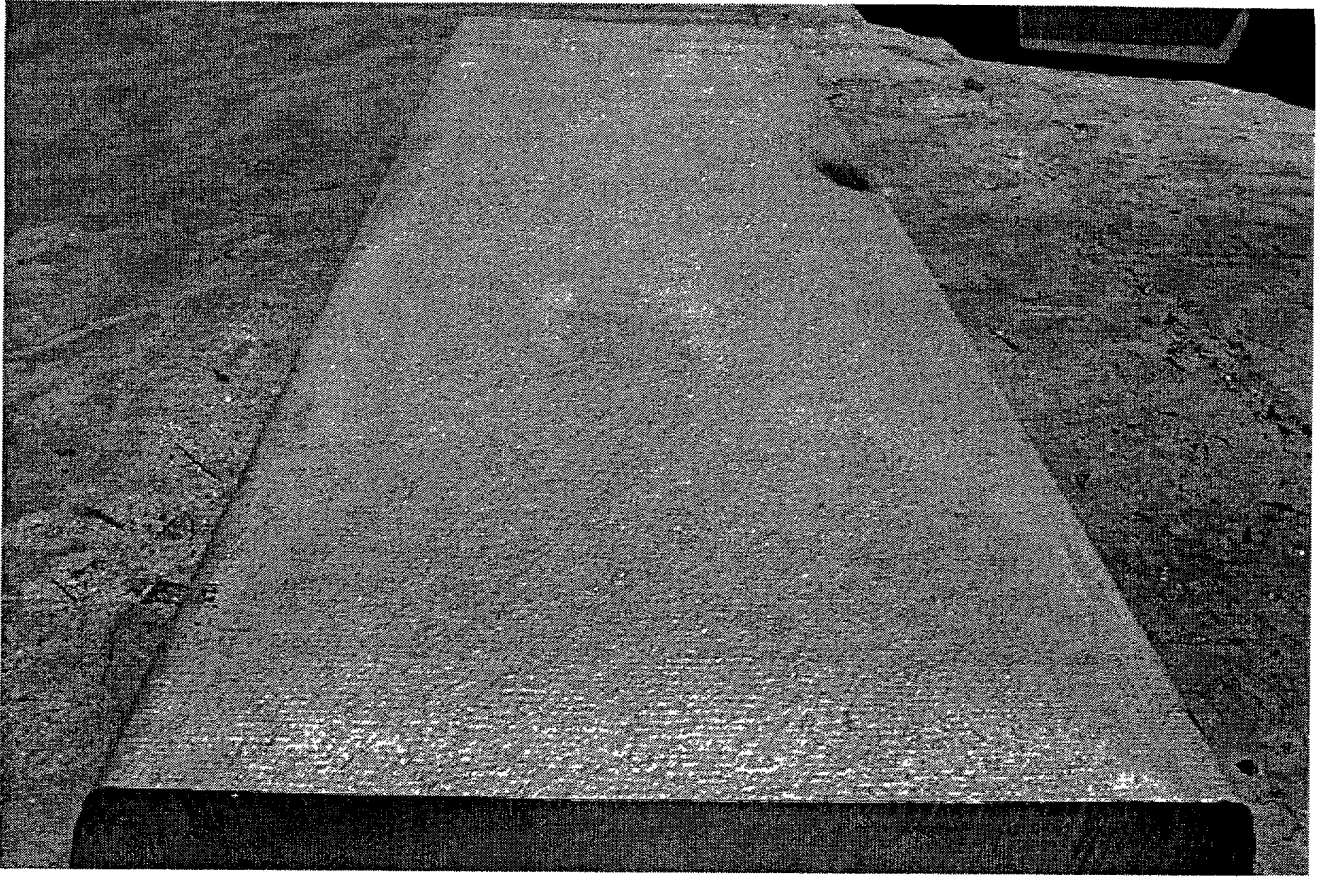
208110" 802500T



**Fig. 4**



1053208-011802



**Fig. 5**

# Effect of Calcium on 7050 Ingot Cracking - No Beryllium Grain Refined with Ti-B

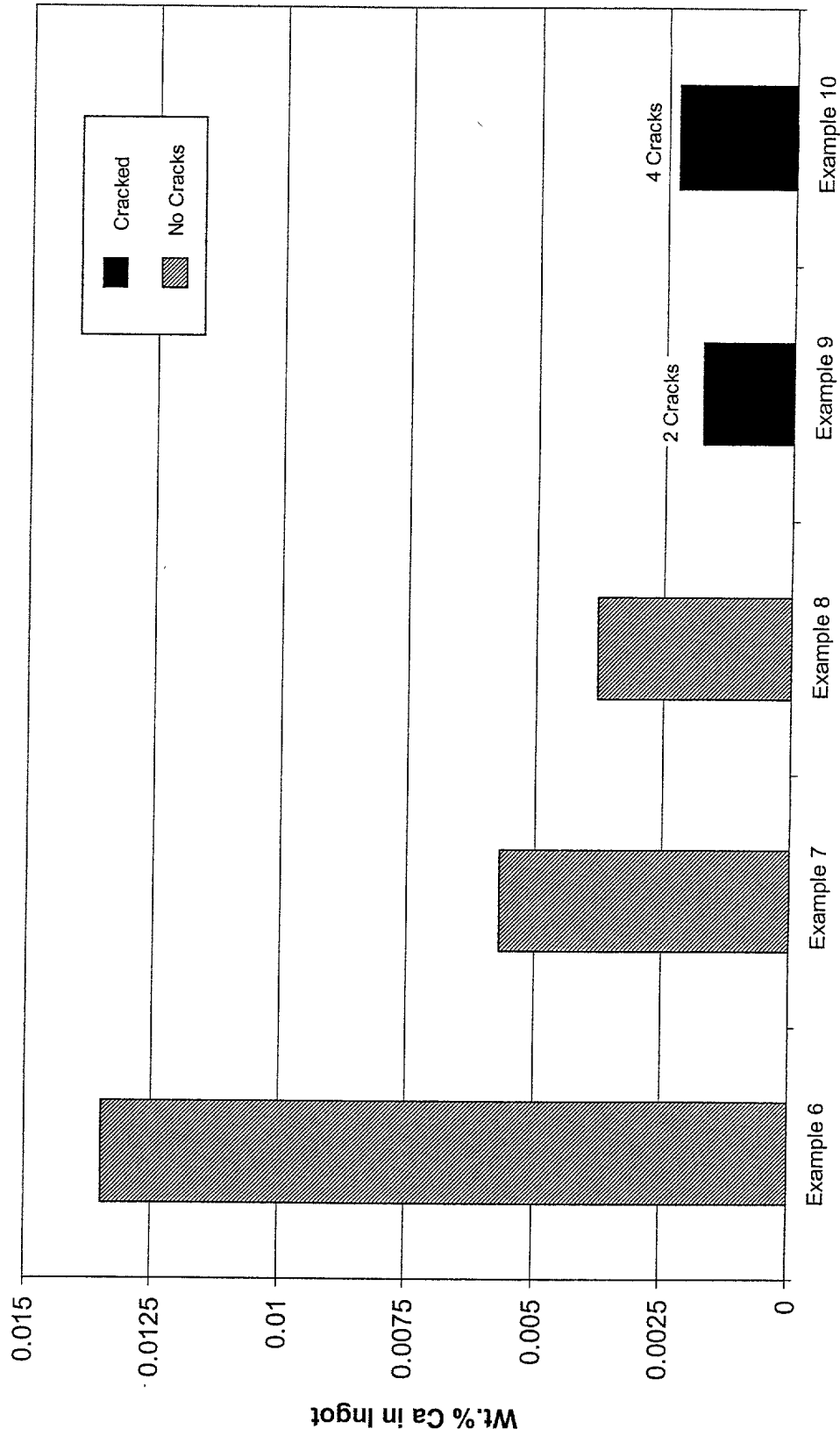


Fig. 6a

# Effect of Calcium on 7050 Ingot Cracking - No Beryllium Grain Refined with Ti-C

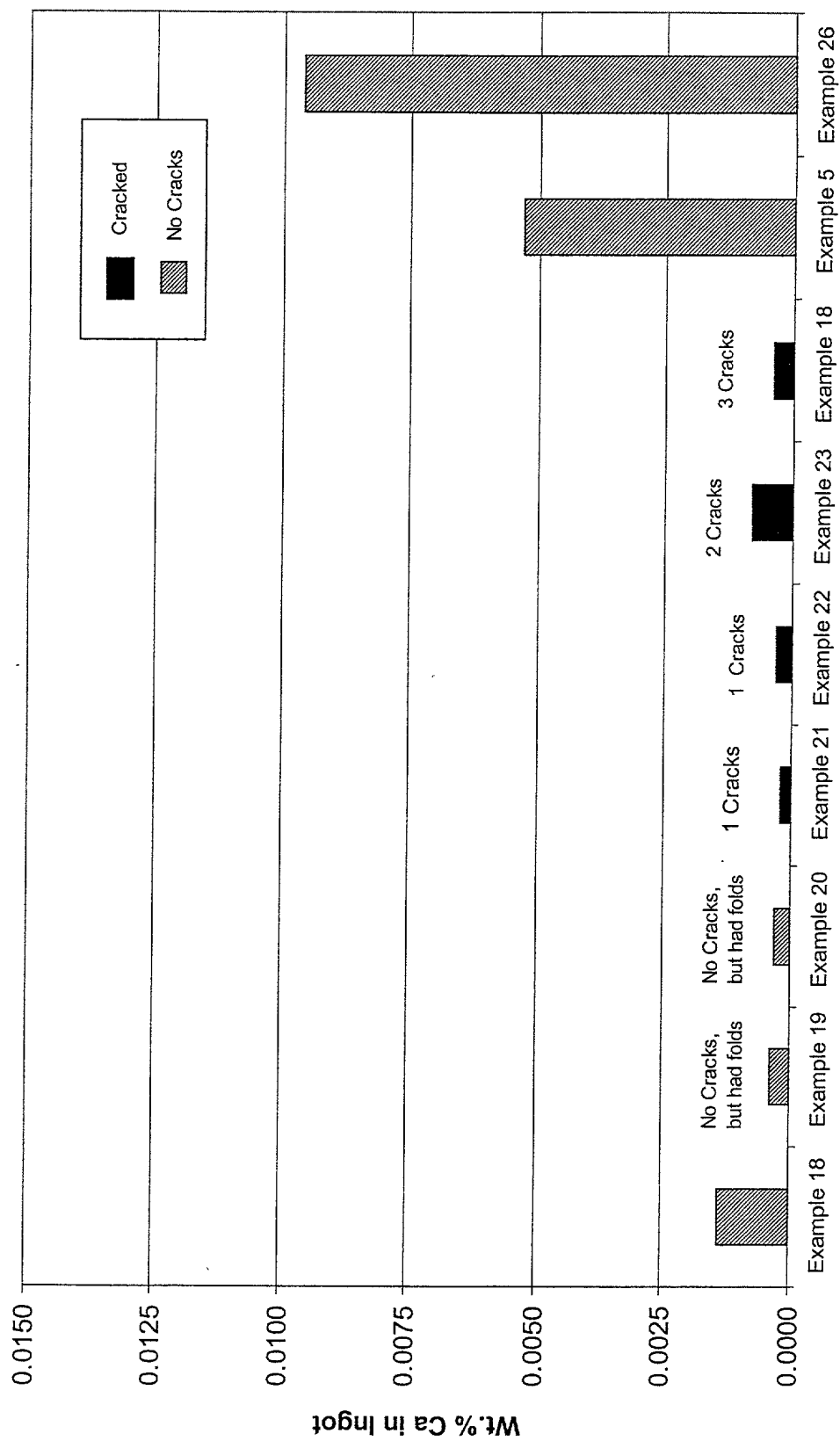


Fig. 6b

## The Effect of Additives on Al-5Mg Melt Oxidation

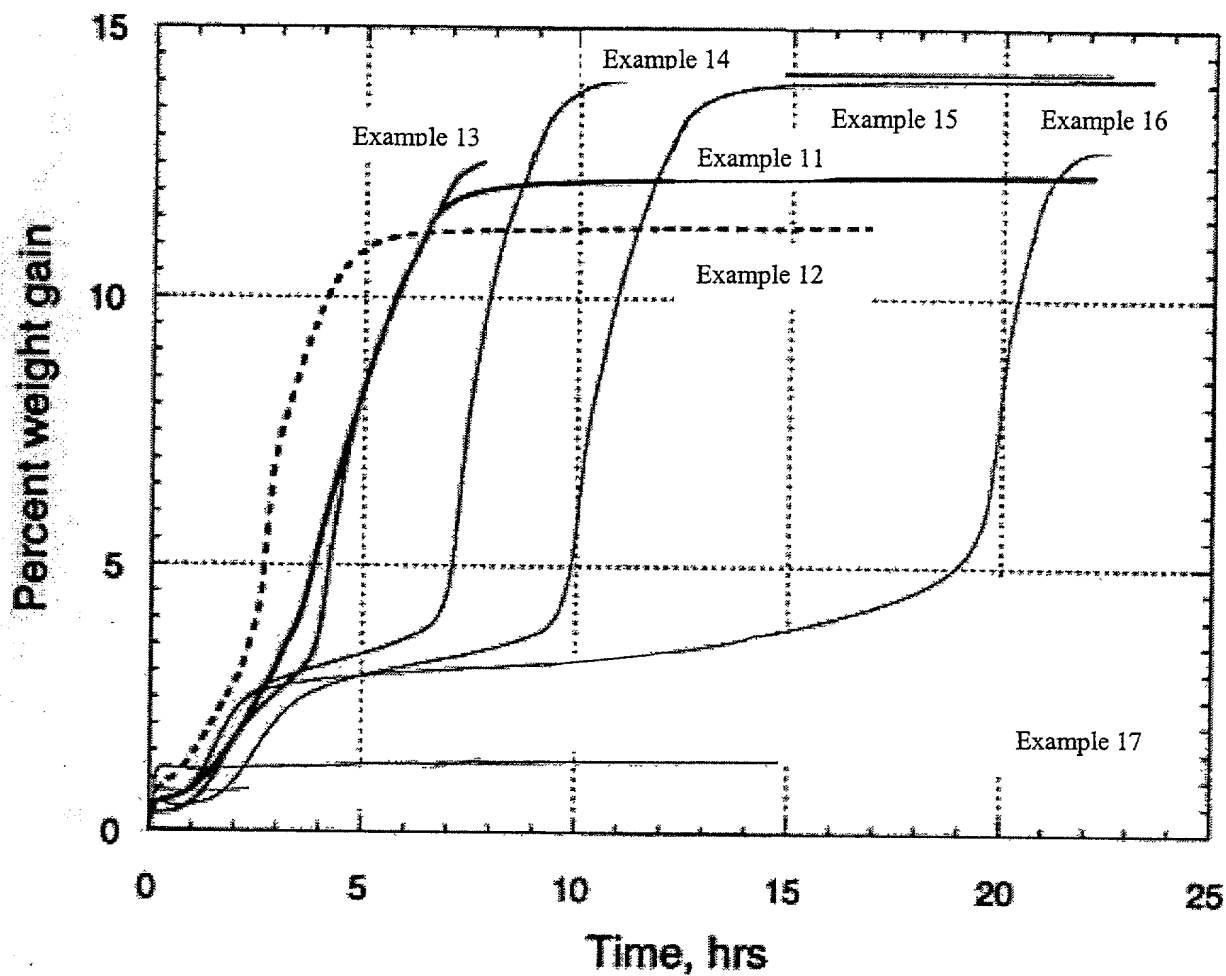


Fig. 7